Calculate how much hand finishing is costing you ....

Complete this section to calculate your annual cost

		Example
How many people finish your components?		2
x		x
How many man hours a week do they spend finishing?		25
x		x
What is their hourly rate?		£10
+		+
Plus national insurance cost 15.05% (excluding pension)		15.05%
x		x
How many weeks salary are being paid (52 or 52 + 4 weeks holiday cover)?		52
Sub Total of Labour +		**£29,913**
How many components get scrapped each week?		15
x		x
What's the value of each component?		£1.50
x		x
How many weeks per year do you manufacture?		52
Sub Total of Scrappage +		**£1,170**
Additional Items i.e linishing belts, sanding discs, etc. +		**£2,400**
Direct Cost of Hand Finishing p.a. excluding sick pay, pension contributions etc. =		**£33,483**

Speak to PDJ Vibro experts to calculate your savings ...

Direct Cost of Hand Finishing p.a. excluding sick pay, pension contributions etc.		**£33,483**
-		-
Vibratory Finishing Consumables p.a. (media / compound)		**£2,800**
=		=
Annual Savings		**£30,683**
Initial Machine Investment		**£8,000**
Return on Investment (weeks)		**14**

Savings calculated for:

Your savings were calculated by:

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PDJ Vibro
Vibratory Finishing Specialists